



COLLETS



* Case may not be as shown

ER 32 Collets

• Alloy Steel

AA Collets have a runout of only 5 microns (0.005mm)

Metric * Part of set

Size (mm)	Size (dec.)	Code No.	Price \$	AA Code No.	Price \$
2-2.5	.078-.098"	337-415	24.30	336-852	37.80
2.5-3*	.098-.118"	337-361	24.30	336-853	37.80
3-3.5	.118-.137"	337-359	24.30	336-855	37.80
3.5-4*	.137-.157"	337-362	24.30	336-857	37.80
4-4.5	.157-.177"	337-217	24.30	336-858	37.80
4.5-5*	.177-.196"	337-363	24.30	336-860	37.80
5-5.5	.196-.217"	337-218	24.30	336-861	37.80
5.5-6*	.217-.236"	337-364	24.30	336-863	37.80
6-6.5	.236-.256"	337-219	24.30	336-864	37.80
6.5-7*	.256-.275"	337-365	24.30	336-866	37.80
7-7.5	.275-.295"	337-289	24.30	336-868	37.80
7.5-8*	.295-.314"	337-366	24.30	336-870	37.80
8-8.5	.314-.335"	337-221	24.30	336-871	37.80
8.5-9*	.335-.354"	337-367	24.30	336-873	37.80
9-9.5	.354-.374"	337-222	24.30	336-874	37.80
9.5-10*	.374-.393"	337-368	24.30	336-876	37.80
10-10.5	.393-.413"	337-223	24.30	336-878	37.80
10.5-11*	.413-.433"	337-369	24.30	336-879	37.80
11-11.5	.433-.452"	337-357	24.30	336-881	37.80
11.5-12*	.452-.472"	337-370	24.30	336-883	37.80
12-12.5	.472-.492"	337-227	24.30	336-884	37.80
12.5-13*	.492-.511"	337-371	24.30	336-886	37.80
13-13.5	.511-.531"	337-229	24.30	336-888	37.80
13.5-14*	.531-.551"	337-372	24.30	336-889	37.80
14-14.5	.551-.571"	337-249	24.30	336-891	37.80
14.5-15*	.571-.590"	337-373	24.30	336-892	37.80
15-15.5	.590-.610"	337-255	24.30	336-894	37.80
15.5-16*	.610-.629"	337-374	24.30	336-896	37.80
16-16.5	.629-.650"	337-256	24.30	336-897	37.80
16.5-17*	.650-.669"	337-375	24.30	336-899	37.80
17-17.5	.669-.689"	337-272	24.30	336-901	37.80
17.5-18*	.689-.708"	337-376	24.30	336-902	37.80
18-18.5	.708-.728"	337-215	24.30	336-904	37.80
18.5-19*	.728-.748"	337-377	24.30	336-905	37.80
19-19.5	.748-.767"	337-355	24.30	336-907	37.80
19.5-20*	.767-.787"	337-378	24.30	336-909	37.80
18pc Set	3 - 20mm	337-384	437.40	336-990	680.40

Inch

Size (in)	Code No.	Price \$	AA Code No.	Price \$	
3/32	337-607	33.30	336-851	46.80	
1/8	337-703	24.30	336-854	37.80	
5/32	337-704	24.30	336-856	37.80	
3/16	337-706	24.30	336-859	37.80	
7/32	337-707	24.30	336-862	37.80	
1/4	337-708	24.30	336-865	37.80	
9/32	337-709	24.30	336-867	37.80	
5/16	337-711	24.30	336-869	37.80	
11/32	337-712	24.30	336-872	37.80	
3/8	337-713	24.30	336-875	37.80	
13/32	337-714	24.30	336-877	37.80	
7/16	337-716	24.30	336-880	37.80	
15/32	337-717	24.30	336-882	37.80	
1/2	337-718	24.30	336-885	37.80	
17/32	337-719	24.30	336-887	37.80	
9/16	337-721	24.30	336-890	37.80	
19/32	337-722	24.30	336-893	37.80	
5/8	337-723	24.30	336-895	37.80	
21/32	337-724	24.30	336-898	37.80	
11/16	337-725	24.30	336-900	37.80	
23/32	337-726	24.30	336-903	37.80	
3/4	337-727	24.30	336-906	37.80	
25/32	337-605	24.30	336-908	37.80	
21pc Set	1/8-3/4	337-407	510.30	336-996	793.80

ER 32 Tap Collets

- Alloy Steel
- For synchronous, rigid tapping operations using ER collet chuck
- Collet bore is exact tool diameter with square drive for accuracy and rigidity
- See page 89 for rigid tapping holders



ANSI Tap Inch	ANSI Tap Metric	Shank Dia.	Size of Square	Code No.	Price \$
0-6	M1.6-M3.5	.141"	.110"	338-221	45.90
8	M4	.168"	.131"	338-222	45.90
10	M4.5, M5	.194"	.152"	338-223	45.90
12		.220"	.165"	338-224	45.90
1/4	M6, M6.3	.255"	.191"	338-225	45.90
5/16	M7, M8	.318"	.238"	338-226	45.90
3/8	M10	.381"	.286"	338-227	45.90
7/16		.323"	.242"	338-228	45.90
1/2	M12, M12.5	.367"	.275"	338-229	45.90
9/16	M14	.429"	.322"	338-230	45.90
5/8	M16	.480"	.360"	338-231	45.90
11/16	M18	.542"	.406"	338-232	45.90
3/4		.590"	.442"	338-233	45.90
13/16	M20	.652"	.489"	338-234	45.90
16pc Set	#6 - 13/16			337-351	734.40
NPT					
1/16, 1/8-55 (small shank)		.3125"	.234"	338-235	45.90
1/8-1.5 (large shank)		.4375"	.328"	338-236	45.90
1/4		.5625"	.421"	338-237	45.90